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# 23/14-322N 2.5X300MM 84 PCS 1.7 KG

Product group: **095** Product number: **699421**

Electrode for welding of stainless steel to mild steel, compound steel and stainless steel overlays.



## Product information

This product supersedes product no: **606436**

Rutile-basic and LMA electrode for welding corrosion-resistant steels among themselves and to mild steels, for clad CrNiMo steels and for corrosion resistant layers on mild steels. Also for heat resistant steel with 19-21% Chromium and 11-13% nickel.

### Features

- LMA electrode
- Unitor high density polyethylene packing
- Approved by classification societies for welding of stainless steel to steel and compound steel

### Benefits

- Electrodes can be exposed longer in the open
- Can be stored for long time without moisture pick up
- In compliance with maritime rules and regulations

## Specification

### General

Invent Hazard Material (IMO/EU) classification	NA
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### Dimensions/Weight

Diameter [mm]	2.5
Weight [kg]	1.7

### Technical data

AWS	E 309M(L)-17
Polarity	AC,DC+

### Performance data

Amperage [A]	90
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## Documents

[SDoC and MD for IHM](#)

## Related products

### Accessories

**661778**  
PICKLING GEL 2L F/STAINLESS STEEL

Is frequently bought together with

**699173**  
GPO-302N 3.2X350MM 190 PCS 5.4 KG

**233601**  
AG 60 252 2.0 X 500MM 0,5KG

**699165**  
GPO-302N 2.5X350MM 295 PCS 5,2KG

**699405**  
18/8-321N 2.5X300MM 89 PCS 1.7 KG

**699264**  
LH-314N 2.5X350MM 161 PCS 4.0 KG

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