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## 23/14-322N 4.0X350MM 35 PCS 2.0 KG

Product group: **095** Product number: **699447**

Electrode for welding of stainless steel to mild steel, compound steel and stainless steel overlays.



### Product information

This product supersedes product no: **606438**

Rutile-basic and LMA electrode for welding corrosion-resistant steels among themselves and to mild steels, for clad CrNiMo steels and for corrosion resistant layers on mild steels. Also for heat resistant steel with 19-21% Chromium and 11-13% nickel.

#### Features

- LMA electrode
- Unitor high density polyethylene packing
- Approved by classification societies for welding of stainless steel to steel and compound steel

#### Benefits

- Electrodes can be exposed longer in the open
- Long storage lifespan without moisture pick up
- In compliance with maritime rules and regulations

### Specification

#### General

Invent Hazard Material (IMO/EU) classification	NA
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#### Dimensions/Weight

Diameter [mm]	4
Weight [kg]	2

#### Technical data

AWS	E 309MoL-17
Polarity	AC,DC+

#### Performance data

Amperage [A]	180
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### Documents

[SDoC and MD for IHM](#)

### Related products

#### Accessories

**661778**  
PICKLING GEL 2L F/STAINLESS STEEL

Is frequently bought together with

**777710**  
NALFLEET 2000 25 LTR

**699181**  
GPO-302N 4.0X350MM 120 PCS 5.2 KG

**699512**  
NIFE-334N 3.2X350MM 68 PCS 2.2 KG

**699413**  
18/8-321N 3.2X300MM 54 PCS 1.7 KG

**699173**  
GPO-302N 3.2X350MM 190 PCS 5.4 KG

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