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FILARC 118 E11018-M 3.2X350MM 50PCS IN PCK

Product group: **095** Product number: **699710**

All position basic AC/DC electrode with 120% recovery for welding steels with min 680 N/mm2 yield strength.



Product information

Welding of higher strength steel with AWS E11018-Mequivalent.

Features

- Vacuum pack for maximum protection against moisture pick up and no re-drying on first use
- Excellent low diffusible hydrogen level, < 4.0 ml/100g

Benefits

- Long storage lifespan without moisture pick up
- For welding of low alloyed high strength steels such as HY-80, HY-90 and HY-100

Specification

General

| | |
|--|----|
| Invent Hazard Material (IMO/EU) classification | NA |
|--|----|

Dimensions/Weight

| | |
|---------------------------|------------|
| Dimensions L x W x H [mm] | 390x210x70 |
| Weight [kg] | 1.8 |

Technical data

| | |
|----------|----------------|
| AWS | A5.5: E11018-M |
| Polarity | AC, DC+/- |

Documents

[SDoC and MD for IHM](#)

Directions for use

Use shortest possible arc. Weave slowly when permitted. A slight weave can be used for standing fillet welds. Use DC- for root runs.

Related products

Is frequently bought together with

699264
 LH-314N 2.5X350MM161 PCS 4.0 KG

699272
 LH-314N 3.2X450MM96 PCS 5KG

699280
 LH-314N 4.0X450MM78 PCS 5.6 KG

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