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# IMPACT-329S 3.2 X 350MM 39PCS 1.4KG

Product group: **096** Product number: **606460**

Special cobalt alloy electrodes for welding of heat resistant overlays such as building up exhaust valve spindles in combustion engines.



## Product information

This product supersedes product no: **519728**

Impact-329 S electrode weld deposit are homogenous, non-porous, machineable welds with high resistant to impact, corrosion and hot temperature abrasion due to metal to metal friction or even against cavitation wear.

Application include rocker arms, valve parts, pump parts, flapper gates, extrusion screws etc.

### Features

- Unitor high density polyethylene packing
- Superb arc stability
- Easy slag removal and smooth weld surface
- High resistance to high temperature wear

### Benefits

- Long storage lifespan without moisture pick up
- Easy to use
- Little surface treatment needed
- Deposit will last longer resulting in less need for rewelding

## Specification

General		Dimensions/Weight	
Invent Hazard Material (IMO/EU) classification	NA	Diameter [mm]	3.2
		Weight [kg]	1.4
Technical data		Performance data	
Polarity	AC,DC+	Amperage [A]	120

## Documents

[SDoC and MD for IHM](#)

## Related products

Is frequently bought together with

- 233601**  
AG 60 252 2.0 X 500MM 0,5KG
- 699405**  
18/8-321N 2.5X300MM 89 PCS 1.7 KG
- 699264**  
LH-314N 2.5X350MM 161 PCS 4.0 KG
- 699272**  
LH-314N 3.2X450MM 96 PCS 5KG

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