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# LHL-319N 3.2X350MM 48 PCS 1.8 KG

Product group: **095**    Product number: **683649**

Electrode for welding of low temperature steel i.e., processing equipment for low temperature cargo or ice-class hull plates.



## Product information

This product supersedes product no: **606448**

Low hydrogen and LMA basic coated electrode for low temperature steel with 2,7% Ni. Plates and pipes used for low temperature AC cargo. Ice class hull plates.

### Features

- LMA electrode
- Unitor high density polyethylene packing
- Approved by classification societies for low temperature ice class hull plates with up to 2,6% Ni

### Benefits

- Electrodes can be exposed longer in the open
- Long storage lifespan without moisture pick up
- High recovery of 115-120%
- Excellent impact toughness at -60°C.

## Specification

### General

Invent Hazard Material (IMO/EU) classification	NA
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### Dimensions/Weight

Diameter [mm]	3.2
Weight [kg]	1.8

### Technical data

AWS	E8018-C1
Polarity	AC, DC+

### Performance data

Amperage [A]	150
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## Documents

[SDoC and MD for IHM](#)

## Related products

Is frequently bought together with

- 699165**  
GPO-302N 2.5X350MM295 PCS 5,2KG
- 699173**  
GPO-302N 3.2X350MM190 PCS 5.4 KG
- 699405**  
18/8-321N 2.5X300MM89 PCS 1.7 KG
- 699397**  
18/8-321N 1.6X300MM213 PCS 1,7 KG
- 683631**  
LHL-319N 2.5X350MM78 PCS 1.8 KG

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