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LHV-316N 4.0X350MM 99 PCS 5.0 KG

Product group: **095** Product number: **699322**

Vertical down welding electrode for welding of mild steel and ship quality steel.



Product information

This product supersedes product no: **592956**

Low hydrogen and LMA heavily coated basic electrode for unalloyed and low alloyed ship quality steels, especially suited for vertical down welding in addition to other positions. Practically self-releasing slag, high deposition rate.

Features

- LMA electrode
- Unitor high density polyethylene packing
- Vertical down welding
- Can be rested in the joint during welding
- Approved by classification societies for higher tensile steels

Benefits

- Electrodes can be exposed longer in the open
- Long storage lifespan without moisture pick up
- Greatly improve on the time to do the job
- Makes the welding easy to perform
- In compliance with maritime rules and regulations

Specification

General

| | |
|--|----|
| Invent Hazard Material (IMO/EU) classification | NA |
|--|----|

Dimensions/Weight

| | |
|---------------|---|
| Diameter [mm] | 4 |
| Weight [kg] | 5 |

Technical data

| | |
|----------|----------|
| AWS | E 8018-G |
| Polarity | DC+ |

Performance data

| | |
|--------------|-----|
| Amperage [A] | 220 |
|--------------|-----|

Documents

[SDoC and MD for IHM](#)

Related products

Is frequently bought together with

- 699181**
GPO-302N 4.0X350MM 120 PCS 5.2 KG
- 699165**
GPO-302N 2.5X350MM 295 PCS 5,2KG
- 699173**
GPO-302N 3.2X350MM 190 PCS 5.4 KG
- 699314**
LHV-316N 3.2X350MM 137 PCS 4.8 KG
- 699215**
SPECIAL-303N 3.2X350MM 120PCS 4,1KG

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