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NIFE-334N 4.0X350MM 51 PCS 2.4 KG

Product group: **096** Product number: **699520**

Electrode for welding of cast iron with nickel iron.



Product information

This product supersedes product no: **546515**

The NiFe-333N is a Nickel-Iron electrode for welding of cast iron. Especially suited for welding on larger dimensions in all positions, cast iron to steel, and for building up parts. High tensile strength.

The two types of UNITOR cast iron welding electrodes i.e., Nickel-333N (Pure Nickel) and NiFe-334N (Nickel Iron) whereby the pure nickel grade will produce a softer, more malleable weld deposit or lower strength and ductility than those of nickel iron.

Features

- Unitor high density polyethylene packing
- Superb arc stability
- Easy slag removal and smooth weld surface
- High strength

Benefits

- Long storage lifespan without moisture pick up
- Easy to use
- Little surface treatment needed
- Less possibility for joint failure during operation

Specification

General

Invent Hazard Material (IMO/EU) classification	NA
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Dimensions/Weight

Diameter [mm]	4
Weight [kg]	2.4

Technical data

AWS	A5.15: EN Fe-C1
Polarity	AC,DC+/-

Performance data

Amperage [A]	160
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Variants

Product name	Product number	Amperage [A]	Diameter [mm]	Weight [kg]
<u>NIFE-334N 3.2X350MM68 PCS 2.2 KG</u>	699512 (supersedes 546523)	100	3.2	2.2
<u>NIFE-334N 4.0X350MM51 PCS 2.4 KG</u>	699520 (supersedes 546515)	160	4	2.4

Documents

[SDoC and MD for IHM](#)

Related products

Variants

699512
 NIFE-334N 3.2X350MM68 PCS 2.2 KG

Is frequently bought together with

233601

AG 60 252 2.0 X 500MM 0,5KG

699165

GPO-302N 2.5X350MM 295 PCS 5,2KG

699173

GPO-302N 3.2X350MM 190 PCS 5.4 KG

699397

18/8-321N 1.6X300MM 213 PCS 1,7 KG

699496

NICKEL-333N 2.5X300MM 121PCS 2.0 KG

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