

UNITOR

Last updated: 17/02/2023 06:06:34

UWI-500TP WELDING INVERTER

Product group: **191** Product number: **500500**

UWI-500TP is a powerful welding inverter for all arc welding (Stick/TIG/MIG/MAG) & gouging processes onboard.

Ideal for vessels requiring high duty cycle welding using very long welding cables extension especially deck maintenance etc.



Product information

This product supersedes product no: 670398

EU Ecodesign Compliant Welding Machine

The welding machine is supplied "without" any accessories. To order, include Part No. 670406 ACCESSORIES KIT F/UWI-230,-320,-500.

Features

- Stick electrode (MMA) with adjustable hot start and arc force for optimal welding properties
- Lift-Arc TIG welding with remote control option for all welding processes, with total arc control both during welding and for the down-slope finish of the weld. Adjustable gas post-flow prevents faults in the end phase of the weld
- Two machines can be linked in parallel for up to 1000 Amperes for Air Carbon Arc gouging
- Voltage Reduction Device (VRD) function reduces open circuit voltage to only 9VDC which reduces risks of electric shock and electrocution to the lowest level
- Built-in Total Protection (TP), Line-voltage compensation and Thermal overload protection
- Made of high-grade aluminium casing that reduces weight and corrosion risks

Benefits

- Safe and compliant welding machine for maritime use
- Heavy duty and superior reliability in tough maritime environment
- 5-500A current range covers the use of any size of welding electrodes and two machines can be connetced parallel to provide 1000A
- Multi-process welding with combination of UWF-102 Wire Feeder for wire welding
- Spare part kit available easy repair and to minimise downtime

Specification

General

Invent Hazard Material (IMO/EJ) classification	D-1

Dimensions/Weight

Dimensions L x Wx H[mm]	670 x 290 x 510
Weight [kg]	47

Technical data

Duty cycle [%]	50 at max current
Ingress protection	IP23S
Recommended fuse [A]	32 A slow
Voltage [V]	3 phase 380-440V 50/60Hz main supply
Welding current [A]	5-500

Documents

UWI-500-TP-Owners-manual-10072017

SDoC and MD for IHM

500500_Reparation Manual PW

Related products

Accessories

**Required UWI-500TP accessories kit for stick electrode welding. **

175844

WELDING CABLE 50 MM2

200000

TIG TORCH T-200 W.DIX 70 CONNECTOR

TRIPLE CONNECTION DIX-70 MMF, 2 PCS

TIG TORCH ACCESSORIES KIT

REMOTE CONTROL PARALLEL CONNECTION

175729

CABLE DRUMW/CRANK

510010

REGULATOR 510 AR/CO2 FLOW 0-35L/MIN

FLOWCONTROL METER, ARGON

510438

LEATHER JACKET LARGE

597310 FLOWCONTROL VALVE, ARGON

500103

UNDERCARRIAGE FOR UWI-500TP

905174

ARGON E-50 FILLING

175851

WELDING CABLE 70 MM2

528703

AIR CARBON ARC TORCH 600A

594317

RETURN CLAMP ASSY 400A W/DIX 70

670422

REMOTE CONTROLCABLE FOR UWI-320/500

670414

REMOTE CONTROL F/UWI-320/500 & UWW-301

634121 CONVERSION ASSEM 2 PCS

779034

AUTODARK 820 FRESHAIR COMPLETE

632893

CABLE CONNECTOR DIX70 MALE-FEMALE

594325

EL.HOLDER 400A WITH DIX70 CONNECTOR

SAFE GRINDER 42V FOR WELDING MACHINES

ACCESSORIES KIT F/UWI-230,-320,-500

Is accessory to

**Required UWI-500TP accessories kit for stick electrode welding. **

UWF-102 WIRE FEEDER FOR UWI-500TP

Spares

SPARE PART KIT FOR UWI-500TP

Is frequently bought together with

150150

UWI-150 TP WELDING INVERTER IN CASE (1P 230V)

670000

ELECTRODE CABINET WITH 27 PACKAGES.

632794

TIG GLOVES. 6 PAIRS

632984

WIRE BRUSH STAINL. 6PCS

632976

WIRE BRUSH STEEL. 6PCS

632786

WELDERS GLOVES. 6 PAIRS

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